The parts: Top, Front, Back, and Sides. Not shown in the picture is four 1/4" X 20 T-Nuts. If you arrange the pieces on your work surface as shown it will be easier to follow the instructions. 2) Take the two inner sides and slip them into the back. The crenulations all go up. 3) Next slip the inner front piece with the large round hole onto the assembly. Again the crenulations all go up.

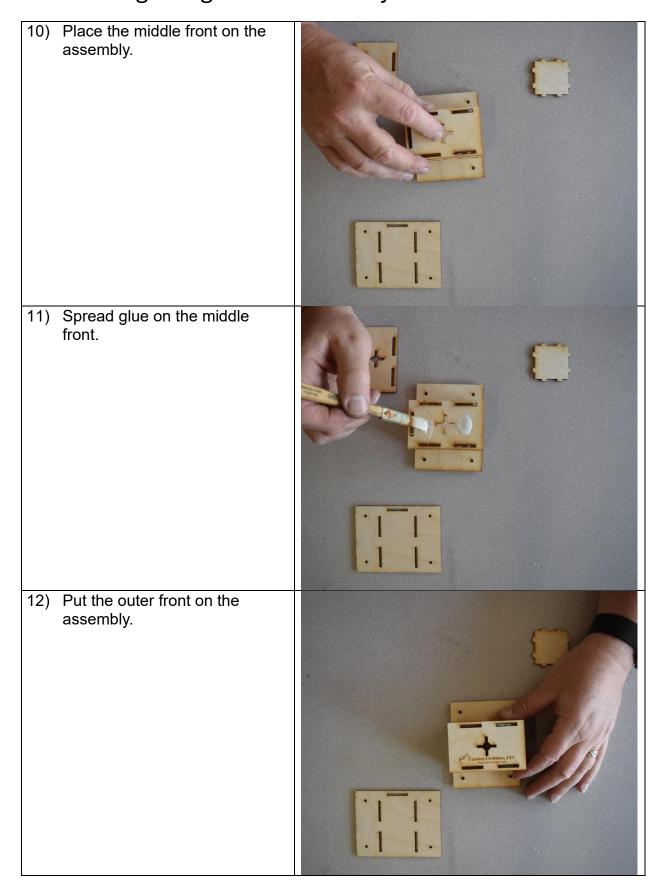
REV 04 August 2020 Page 1 of 6

Next add the inner top piece. At this point the assembly will be some what stable. 5) Next test fit one side. The sides are a tight fit, be sure to press the side into the back as far as possible. Next test fit the other side. The sides should close all the way flat.

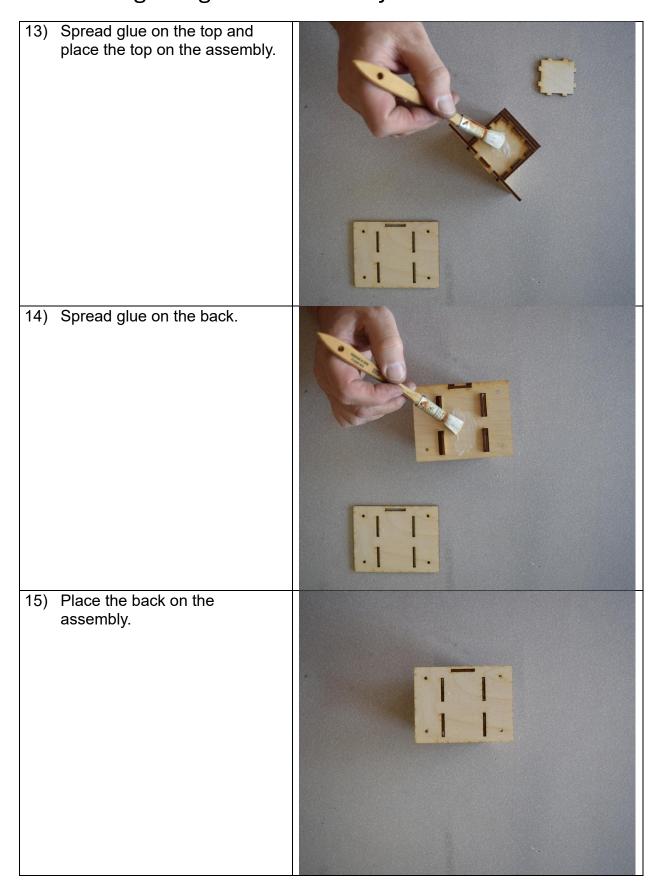
REV 04 August 2020 Page 2 of 6

Take the sides off and spread glue on the inner side. 8) Install the sides. Spread glue on the front. Note, the front has three pieces; the inner one has the large round hole, the outer one has engraving on it, the middle one has 5 slots (two on each side and one on the top).

REV 04 August 2020 Page 3 of 6



REV 04 August 2020 Page 4 of 6



REV 04 August 2020 Page 5 of 6

16) Clamp the assembly and let it dry.



- 17) After the assembly is dry, glue the T nut into the assembly from the inside. I recommend a two part epoxy. Do not get any glue on the threads.
- 18) You can use many different types of 1/4" X 20 bolts to "clamp" the leg into the leg pocket. Bolts are not included in the kit. Prawn Designs has Thumb Screws available for an extra charge.
- 19) Mount the leg pocket into your module.
- 20) Setup your modules with some friends and run trains.

REV 04 August 2020 Page 6 of 6